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## SPECIAL ORDER TERMS

**MASTERS:** Supplied by the Customer. We do not make Master Patterns to order. You must specify whether repairs to Master or Production Master are to be done by Westerfield. If not, shipping to your location will be charged.

**MOLDS:** We charge for time and materials. Customer must specify if they want Westerfield to make Production Masters and/or Production Rubber molds. For Flat Molds, each rubber mold lasts an average of 20 to 25 uses. For 1 Piece Body molds, each rubber mold lasts an average of 45 to 50 uses. In general, Mold life depends on how the pattern is made and whether the car has undercuts or is smooth sided. Patterns with undercuts have a shorter useful life.

Production Master and Rubber mold making is quoted for each customer. Methods and materials are to be specified by the Customer. Pricing will be adjusted as needed.

For 1 Piece Body molds, unless done by the customer, Westerfield will be placing fill and vent gates on to your production master molds.

Flat Kits are assumed to need one or more molds, One Piece kits are assumed to need at least one 1 piece mold and at least 1 flat mold.

**VACUUM CHAMBER:** Molds must be sized so as to fit in our Chamber. The Maximum size mold we can take on our trays is 6.5" wide (tray is 23" long). Molds must be sized so as to be combined with our regular production. The chamber itself will take 7.5" x 24", but this is a special large size casting and extra charges will apply.

**PRESSURE POT:** For 1 Piece Castings. Our pot will take molds up to 9" long total (a 50 ft HO car).

**CASTINGS:** Prices are quoted based on sets of castings for one Kit. For flat molds, quantities of 20-25 are quoted for 1-2 Flat molds. For One Piece Body Kits, quantities of 45-50 are quoted for a 1 Piece mold and two flat casting molds. Prices quoted expire within 45 days or at the end of a casting order.

**MATERIAL:** For Flat Castings we use Smooth-On Task 4 impact resistant Polyurethane as it has most characteristics of Styrene. However, Acc (super) glue must be used to glue it.

For One Piece Bodies, we use Hapco Ultralloy 109 / Smooth-On SC300 Polyurethane Resin.

For Rubber molds, we currently use Silicones, Inc., P-15 and P-20.

Other materials may be specified by the customer. Pricing will be adjusted as needed.

**QUALITY:** Surface will be defect free, back smooth and flat. Bubbles, if any, that would show on finish side of casting may be filled with resin. Castings to be curve free. One piece castings with bubble voids will have these voids filled with resin. Any castings rejected by Customer will be replaced or payment refunded upon notice within 10 days of delivery of order.

**SAMPLES:** Samples will be sent prior to full production. Due to cost of Resin, if the sample is accepted, it will count towards the completion of the order. If the sample is rejected, and the order cancelled, the initial deposit will be returned less time and material charges.

**PAYMENT:** Before work starts, a payment covering any molds to be made and one set of castings must be received. After the approval of the sample casting, 50% of the casting charges must be received before work continues. At the completion of the order, the balance, including extra charges and shipping, must be paid before shipment. Payment can be via check (allowing time to clear bank) or credit card. Please note that credit card payments will be charged a fee of 3.5%. If an ongoing business relationship is intended, other terms may be negotiated after the first two orders are completed.

**DELIVERY: All special orders are handled on a Time-Available First Come First Served Basis.** Our regular production must come first with special orders worked in as space is available. Special orders will have delivery quoted for each order. Estimated times are currently 60 business days for 22 Flat castings, 90 business days for 45 flat castings and 90 business days for 45 One piece molds + one flat casting. Delivery times do not include time for making molds or rubber molds. Please note: Business days are defined as Monday through Friday, excluding holidays.

**LOGISTICS:** All outgoing shipping charges are to be paid by Customer. These will be added to the balance due. Shipping to be via Best Way (usually USPS) unless Customer requests differently. All castings from each mold will be wrapped in tissue, put in ziplok bags and marked. This will keep each set of castings separate when castings come out of the mold separately. One piece bodies will be wrapped in tissue and then put in a ziplok. Each ziplok will be carefully packaged for shipment upon completion of your order. Charges for packaging will be quoted for each Customer. Customers may specify different packaging for their order. Pricing will be changed as needed.

**IDENTIFICATION:** All Special order patterns must be marked with your code or stock number. All references will use those numbers as we cannot go by names.

**INVENTORY:** We do not inventory castings for you unless terms are negotiated. All castings made for an order will be shipped when order is complete, pending receipt of payment.

**OWNERSHIP:** All master patterns, production patterns, rubber molds and any special tools are the property of the customer. All castings made from these patterns and molds are the property of the customer. All of these items will be returned to the customer upon request, assuming all payments are current. No items will be copied or castings made for any other use with out your permission except in the case of non-payment. In the event of non-payment, we reserve the right to sell castings up to the dollar amount owed. No Information about your order will be discussed with anyone but you at any time. Non-Disclosure agreements are strongly recommended for both parties. A Westerfield Models N-D agreement can be mailed or emailed to you upon request.

**CASTING CREDIT:** Should an ongoing relationship be established, we request that our contribution be acknowledged in instruction sheets and occasionally in advertisements (for example: "Castings by Westerfield Models, LLC").

**COPYRIGHT:** We will not duplicate commercial castings that violate the rights of the original manufacturer.

**MISC:** Westerfield Models reserves the right to limit the number of special orders accepted due to other obligations.

**VERSION:** 2/2016. Terms subject to change without notice.